



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02532-3G

Job Sheet 170194



001321

Part No: RBW6705G02532-3G

Job Qty: 6 ea

Part Name: Main Rotor Actuator Stroke Gag



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02532-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/30/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	6 pcs		1/31/18	0.00	3.00	Small Fab-9		MLL
120	QC	6 pcs		1/31/18	0.00	0.00	QC5		MAR 02 2018
130	Packaging	6 pcs		1/31/18	0.00	0.00	Packaging3		GA MAR 02 2018
140	QC21-SA	6 Ea		1/31/18	0.00	0.00	QC21		MAR 02 2018

Part Op 110 - -Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit.

DAS
21 MAR 05 2018
9-50

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31	12	296	0	0
	CL-2-C	5	525	0	0
	NAS1756-12	6	182	0	0
	— RBW6705G02532-3G-1	6	0	0	0

Part Specifications

Specifications could not be found.



Container No: S047127



Part: RBW6705G02532 - 3G

Job No: 170194

Serial No/Batch: S047127

Revision: C

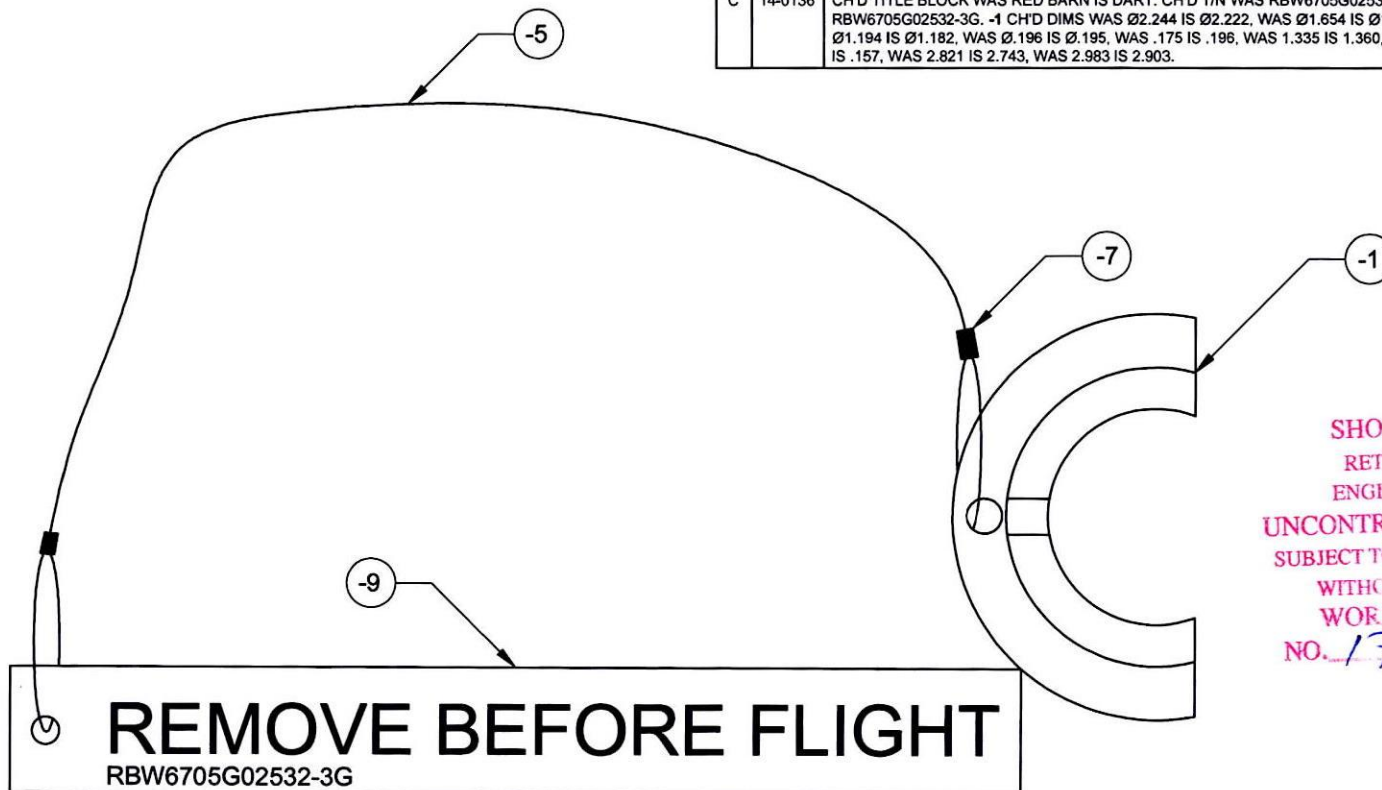
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/02/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -3 KEY RING.	8/29/12	RJC	SE
B		CORRECTED BOM QUANTITIES.	2/13/13	BIM	RW
C	14-0136	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D T/N WAS RBW6705G02531-3G IS RBW6705G02532-3G. -1 CH'D DIMS WAS Ø2.244 IS Ø2.222, WAS Ø1.654 IS Ø1.635, WAS Ø1.194 IS Ø1.182, WAS Ø.196 IS Ø.195, WAS .175 IS .196, WAS 1.335 IS 1.360, WAS .088 IS .157, WAS 2.821 IS 2.743, WAS 2.983 IS 2.903.	8/18/14	DPD	RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170194 MCL
18-01-11

NOTE:
PART OF KIT RBW6705G00132-3G.

DART AEROSPACE	
TITLE STROKE GAG, M/R ACTUATOR	
DWG NO. RBW6705G02532-3G	REV C
MATL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D. Weir</i>
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 1-28-10
SHEET 1 of 2	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		B/O	-1	1	STROKE GAG, M/R ACTUATOR	WHITE DELRIN	Ø2-1/4 x 3-1/4	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMASTER-CARR #3896T31	1
		B/O	-9	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1